

PLEATED BUFFS



Polishing operation on taps/faucets

The pleated cotton buffs are used almost exclusively on automatic machines to polish and bright finish shaped pieces.

Each single layer is folded in a "Z" shape (pleated) and then arranged around the centre in different ways:

- **standard (ST)** = rigid buffs
- **spiral (SP)** = more flexible buffs
- **mini-pleated** = very small "Z" pleats: this special assembly allows the "immersion" polishing of small parts (handles, tap knobs, etc.).
Mini-pleated buffs are available made up of cotton cloth type MA (art. 1086)

A) PLEATED BUFFS WITH METAL SEAM

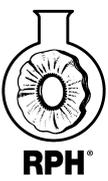
- **external Ø:** 250-700 mm.
 - **internal bore:** 50-230 mm.
 - **standard layers:** 2x4, 2x6, 2x8, 3x4, 4x4 (variations are possible)
 - **cloth types:** natural cotton type MA and NF, treated cotton type Golden GG, Golden Bianco, Royal Blu
- **articles reference:**
- | | |
|--------------------------------|--------------------------------|
| - standard pleated | - spiral pleated |
| 1071 type MA | 1077 type MA |
| 1070 type NF | 1076 type NF |
| 2085 type GOLDEN GG | 2075 type GOLDEN GG |
| 2082 type GOLDEN BIANCO | 2072 type GOLDEN BIANCO |
| 2084 type ROYAL BLU | 2074 type ROYAL BLU |
- **applications:** for polishing and bright finishing of metals and alloys;
for "immersion" polishing of shaped pieces.



art. 1071 ST pleated



art. 2084 ST pleated



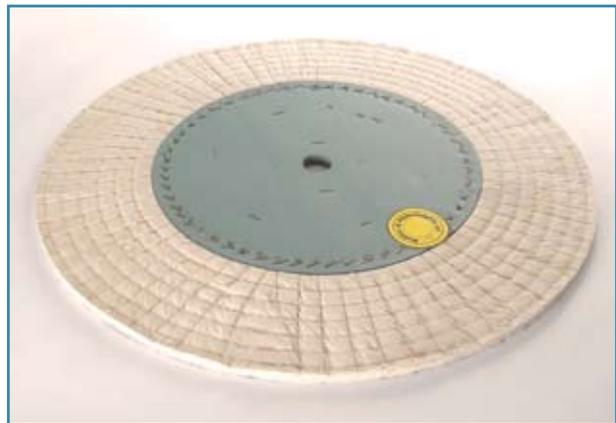
B) SPIRAL PLEATED BIG DIAMETER BUFFS FOR ROBOT

The spiral pleated big diameter buffs have cardboard centre; they are made up of natural and treated cotton cloth.

- **external Ø:** 700-960-1600 mm.
- **internal bore:** at request
- **layers:** 4x3, 4x4, 4x5
- **no. of stitchings:** standard no. 6-30 mm. (variations are possible)
- **articles reference:**
 - 1080** type MA EXTRA
 - 1077** type MA
 - 1076** type NF
 - 1078** type MC
 - 1088** type FL
 - 2075** type GOLDEN GG
 - 2072** type GOLDEN BIANCO
 - 2074** type ROYAL BLU
- **applications:** for robotics polishing and bright finishing of shaped pieces in all metals and alloys



art. 1077 Ø 1600 mm. spiral pleated



Handles, taps and faucets



art. 2075 Ø 960 mm. spiral pleated