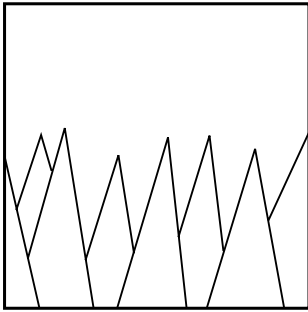




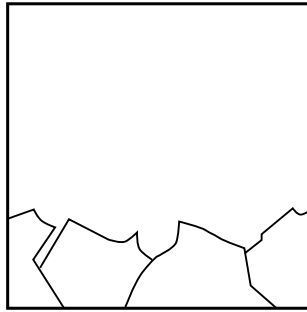
RODIFLEX BUFFS AND WHEELS

MATERIAL

The RODIFLEX synthetic material, with a spongy appearance, is made from nylon fibres and grains of abrasive, by a special method, and gives excellent results in all polishing operations where a reduced metal removal is called for. Thanks to the various grits and different structures, RODIFLEX is the ideal tool to obtain satin finishes on aluminium sections, cutlery, handles, stainless steel sheets, wooden panels and frames.



Abrasive type: Silicon Carbide (SC) structure, colour dark grey



Abrasive type: Aluminium Oxide (AO) structure, colour red

PRESSURE

Only use a slight pressure because the work is done by the abrasive and not by the force exerted by the operator or by the machine. Excessive pressure results in rapid wear and unsatisfactory finish.

WORKING SPEED

The peripheral speed should be between 15-25 meters per second: any higher speed gives a worse finish and causes excessive wear of the wheel, or even its breaking, and can leave some black traces on the surface.

TYPES OF RODIFLEX					
satin finish	grit	silicon carbide		aluminium oxide	
ultra fine	400-600	SC UF	dark grey		
very fine	320-360	SC VF	dark grey	AO VF	red
fine	220-280	SC F	dark grey	AO F	red
medium	120-180	SC M	dark grey	AO M	red
coarse	80-100			AO C	red