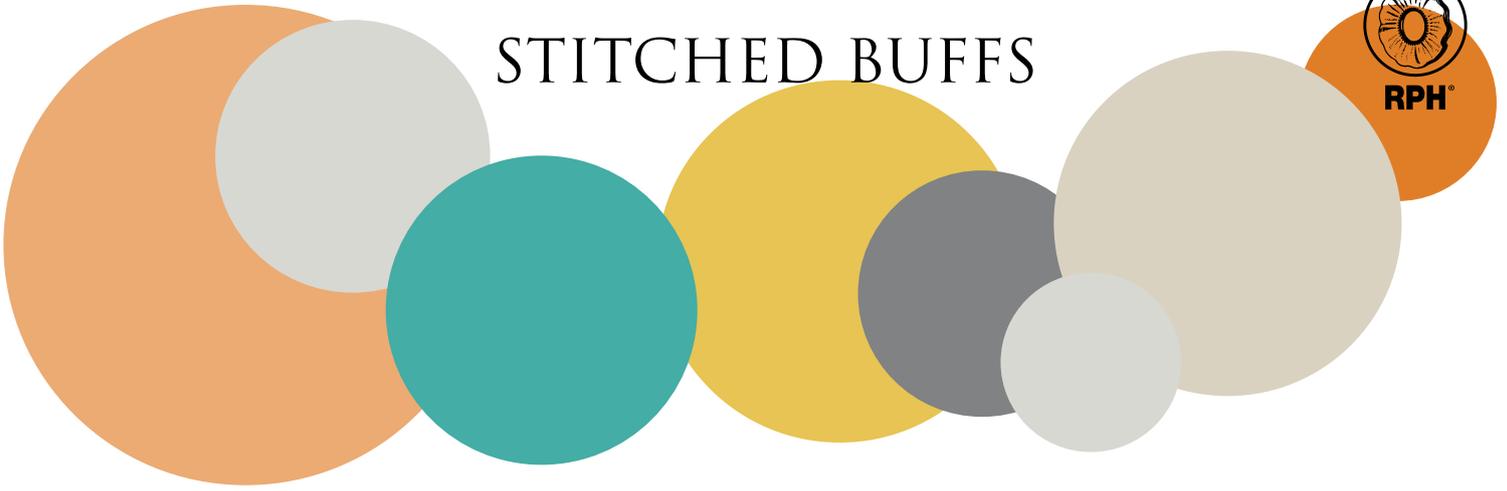


# STITCHED BUFFS



art. 1166 only sisal



art. 1157 sisal + cotton

## A) IN SEGMENTS

- **external Ø:** 200-600 mm.
  - **internal bore:** 10-130 mm.
  - **thickness:** 8-16 mm.
  - **stitchings:** in spiral form with average width of 5-20 mm. (standard stitchings 5 mm.)
  - **cloth types:** only sisal  
sisal+cotton
- These buffs can be subjected to impregnations, mainly when they are used on automatic polishing machines.
- **assembly:** sisal cloth is cutted in segments, i.e. in triangles with the fibres arranged at 45° to reduce fraying to a minimum and to ensure uniform wearing.
  - **article reference:** **1166** only sisal  
**1157** sisal+cotton
  - **applications:** for roughing operations on steel, chrome, iron (cookware and tableware, tubes and pipes).



art. 1153 NS (normal thickness)



art. 1153 NS with impregnation type BLUE



art. 1153 AS (high thickness)  
with impregnation type GREY



art. 1153 NS with impregnation type GREEN



art. 1153 NS with impregnation type YELLOW



art. 1153 NS and AS



Polishing of cookware

## B) ALL BIAS WEAVE

The stitched buffs all bias weave (with metal seam) are suitable for automatic polishing machines and they are used for all metals, which call for heavy removal and roughing operations.

- **external Ø:** 250-600 mm.
- **internal bore:** 55-230 mm.
- **thickness:**
  - BS** = low thickness 10 mm.
  - NS** = normal thickness 17 mm.
  - AS** = high thickness 22-25 mm.
- **cloth type:** only sisal  
These buffs can be subjected to impregnations
- **assembly:** all bias weave sisal cloth, to avoid the fraying and obtain a longer lifetime
- **article reference:** **1153** only sisal
- **applications:** for roughing operations on steel, chrome, iron: cookware and tableware, tubes and pipes; it is recommended when it is necessary to work with a single wheel, which does not open out (example: pots edges).